

SAULT COLLEGE OF APPLIED ARTS & TECHNOLOGY

SAULT STE. MARIE, ONTARIO

COURSE OUTLINE

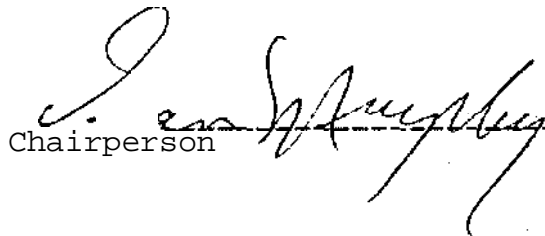
Course Title WELDING
Code No.: MET103-2
Program: MACHINE SHOP
I ONE
Semester: 1989 05 19
Date: Bob Senechal

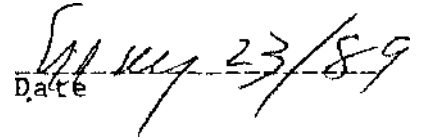
J^Vuthor:

New

Revision: XX

APPROVED


Chairperson


Date

Course Name**Course Number****PHILOSOPHY/GOALS;**

Basic welding skills and knowledge of the operation of welding equipment are needed by the machinist.

This course will serve as an introduction to general welding practices in a machine shop.

METHODS OF ASSESSMENT (GRADING METHOD):

2 Theory Tests	-	30%
Practical Skill	-	60%
Attendance/Attitude	-	10%
TOTAL		100%

TEXTBOOK(S);

I.A.S. Instruction Aid Sheets (handed out)
and notes taken by students.
Students should be given the course outline summary for
MET103-2.

OBJECTIVES:

The basic objective is to develop a student with safe work habits and sound skills in the use of O.A. welding and cutting equipment, stick electrode welding in the flat position, and in addition gain an appreciation of Mig welding and Carbon Arc gouging.

The passing grade is a "C".

'SUMMARY OF MET103-2

TOPIC NO.	PERIODS	TOPIC DESCRIPTION	REFERENCE
	THEO/LAB		
1a	1/2	Orientation to program.	I.A.S.ttl
b		Introduction to O.A. Welding.	
2a	1/2	Assembling and handling of equipment.	Notes
b	1	Construction of equipment.	Notes
c		Repairs to accessories.	Demo
d		Types of O. A. flames and fuel mixtures.	I.A.S.#2
e		Welding Terms, positions, joints.	I.A.S.#3
f		Filler metals and their selection.	Notes
g		Weld faults.	I.A.S.#4
3	4	Fusion welding practices.	Notes/Demo
4	2	Non-fusion welding practices.	I.A.S.#5
5	2	Cutting practices.	I.A.S.#6 Notes/Demo
6	1/2	Written Test	
TOTAL HRS.	2	10	6 WEEKS
7a	1/2	Introduction to SMAW.	I.A.S.#7
		Types of welding machines and their adjustments.	Demo
b		Electrical principles.	I.A.S.#8
c		Repairs to accessories.	Demo
8	12	SMAW practices.	I.A.S.#9 Demo
9a	1	Selection of velding machines.	I.A.S.#10
b		Selection of filler metals.	I.A.S.ttl1
c		Weld faults, recognition, prevention.	I.A.S.#12
d		Repair velding practices.	I.A.S.#13
e			Demo
		Welding symbols.	I.A.S.#14
10		GMAW practice.	I.A.S.#15 Demo
11		Carbon arc cutting practice(AAC).	I.A.S.#16 Demo
12	1/2	Testing	
TOTAL HRS.	2	16	9 WEEKS

TOPIC NO.	PERIODS	TOPIC DESCRIPTION	REFERENCE
	THEO/LAB		
1a	1/2	<p>Orientat ion to program.</p> <ul style="list-style-type: none"> - outline of topics to be covered - grading system: A,B,C,R,I,X - method of evaluation - testing modes, dates - shop safety and regulations - personal safety - repair of shop equipment <p>Introduction to O.A.W.</p> <ul style="list-style-type: none"> - Scope: fusion <ul style="list-style-type: none"> non-fusion culling heating 	<p>O.A.V.</p> <p>I.A.S.#1</p>
2a	1/2	<p>Assembling and handling of equipment.</p> <ul style="list-style-type: none"> - assemble and disassemble hoses, regulators, torches, tips - identify and change "0" rings - adjust goggles, strikers - transport welding cylinders and cart <p>Construction of equipment.</p> <ul style="list-style-type: none"> - study cross-section of cylinders - location of safety devices - indentification and marking of cylinders <p>Repairs to accessories.</p> <ul style="list-style-type: none"> - hose splicing, crimping tools, hose diameters <p>Types of 0 A. flames and fuel mixtures.</p> <ul style="list-style-type: none"> - lighting torches and adjustment - flame type and effect on weld puddle - characteristics and uses of other fuel gases: Mapp, natural gas, propane, air-acetylene - welding and cutting on containers 	<p>No tes/Demo</p> <p>Notes/Demo</p> <p>Demo</p> <p>O.A.V.</p> <p>I.A.S.#2</p> <p>No tes/Demo</p>

TOPIC NO.	PERIODS	TOPIC DESCRIPTION	REFERENCE
	THEO/LAB	Welding terms, positions, joints.	O.A.W.
		- 3 types of welds: bead, groove and fillet	I.A.S.#3
		- explanation of face, root, throat of weld	
		- 5 types of joints: butt, lap, tee, corner, edge	
		- weld positions in respect to fillet welds	
		- explanation of joint penetration and fusion	
		Filler metals and their selection.	Notes
		- RG45, RG60	
		- tensile strength, ductility	
		- weld soundness in respect to SI content	
		Weld faults: identification and prevention.	O.A.W.
		- appearance, overlap, undercut, lack of fusion, brittle welds, porosity, excessive convexity, concavity	I.A.S.#4 Notes
		Fusion welding practices, 16 gauge metal.	
		- beads, no rod and with rod	
		- edge joint without rod	
		- outside corner joint, with rod	
		- butt joint with rod	
		- lap joint with rod	
		Non-fusion welding practices.	O.A.W.
		- braze welding: definition, uses	I.A.S.#5
		- advantages and disadvantages	Notes/Demo
		- braze weld tee-joint(both sides)	
		- brazing, definition; uses	
		- braze tee-joint 16 gauge metal using Allstate #45 (RB45)	

TOPIC NO.	PERIODS	TOPIC DESCRIPTION	REFERENCE
	THEO/LAB		
5	2	Cutting practices: scope. - manual straight-line cutting with and without guide bar - bevel cutting, mitre cutting - piercing - cutting of round stock	O.A.W. I.A.S.#6 Notes/Demo
6	1/2	Written Test Summary	
7a	1/2	Introduction to SMAW. - types of welding machines: transformer - AC transformer/rectifier - AC/DC generator - DC - current adjustment on Lincoln, Hobart and Miller machines	O.A.W. I.A.S.#7 Demo
b		Electrical principles. - polarity, OCV, duty cycle - OCV adjustment on generators - volt-ampere characteristics	O.A.W. I.A.S.#8 Demo Demo
c		Repairs to accessories. - helmet, cables, holders	Demo
8	12	SMAW practices. - bead and weave 6011; 8/1 - bead and weave E7024/7028; 1/8 - bead and weave E7018; 1/8 - pad; 1/8 E7024; 1/8 E7018; beads, flat position - welding joint - edge joint E6013 - E7018 - lap joint E7018 - E7024 - tee joint 3 passes E7018 - E7024 - outside corner E6011 - E7018 - butt joint E6011 - E7018 - pipe on plate E7018 - E7024	SMAW I.A.S.t1

TOPIC NO.	PERIODS	TOPIC DESCRIPTION	REFERENCE
	THEO/LAB		
9a		<p>Selection of welding machines.</p> <ul style="list-style-type: none"> - electrical input, phase requirement - output and duty cycle - constant current and variable voltage machines - constant voltage and variable current machines - face plate of a velding machine <p>Selection of filler metals.</p> <ul style="list-style-type: none"> - mechanical properties: tensile strength, ductility, impact strength, yield strength - operating characteristics of electrodes - rod diameters - AVS/CSA classifications of mild steel electrodes - L.A.H.S. electrodes - tool steel electrodes - stainless steel electrodes - cast iron electrodes - aluminum electrodes - copper alloy electrodes <p>Veld faults; recognition, prevention.</p> <ul style="list-style-type: none"> - weld profile, overlap, undercut, crater cracks, underbead cracking, porosity, arcblow <p>Repair welding practices.</p> <ul style="list-style-type: none"> - distortion; occurrence; prevention - welding broken tool steel in the hardened and tempered condition 	<p>SMAV I.A.S.#2</p> <p>Notes SMAV I.A.S.#3</p> <p>SMAV I.A.S #4</p> <p>SMAV I.A.S.#5 Metals and Veld Them P. 339</p>

TOPIC NO.	PERIODS	TOPIC DESCRIPTION	REFERENCE
	THEO/LAB	- welding cast iron, aluminum, stainless steel	
e		Welding symbols. - reference line and location of weld symbols - groove and fillet welds - intermittent weld symbols	SMAW I.A.S.#6
10	2	GMAV practice.	SHAW I.A.S.#7 Demo
11	2	AAC-Carbon Arc Cutting.	SMAW I.A.S.#8 Demo
12	1/2	Testing	
TOTAL HRS.	2 16	- 9 WEEKS	